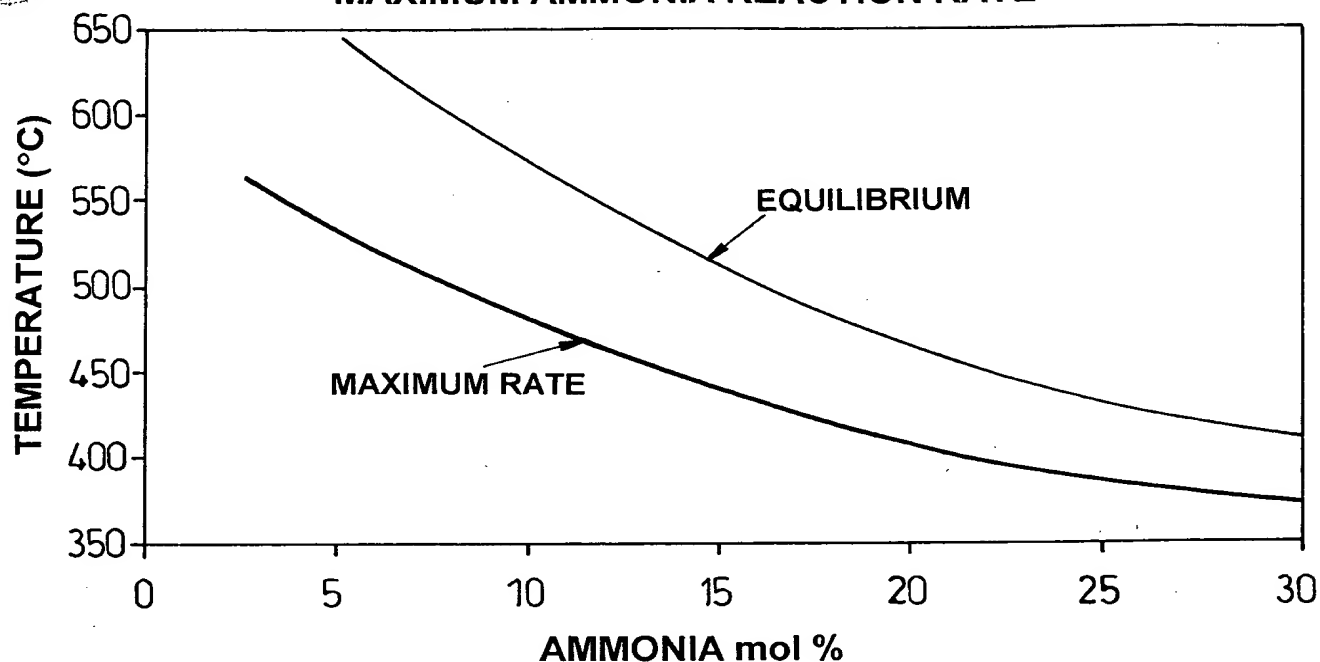




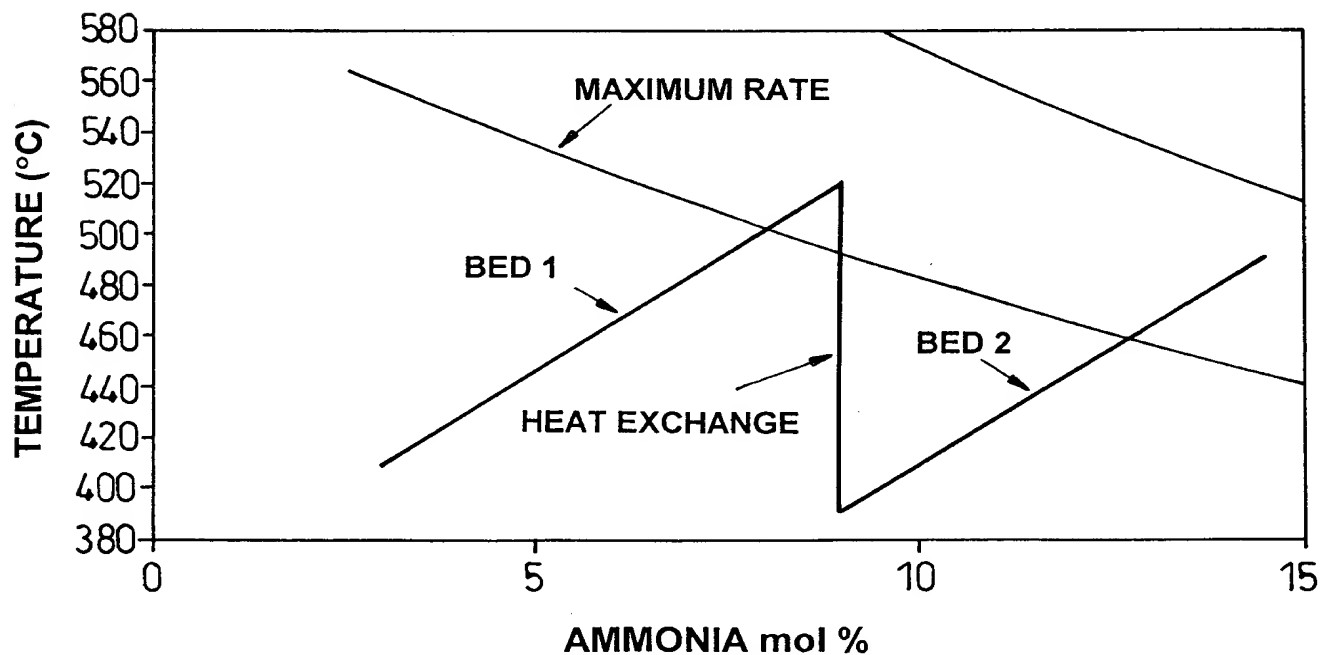
1/5

### MAXIMUM AMMONIA REACTION RATE

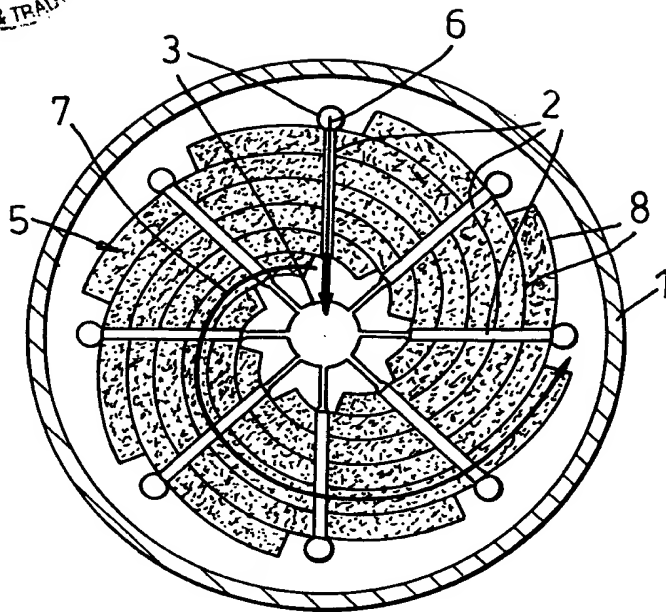


*Fig. 1*

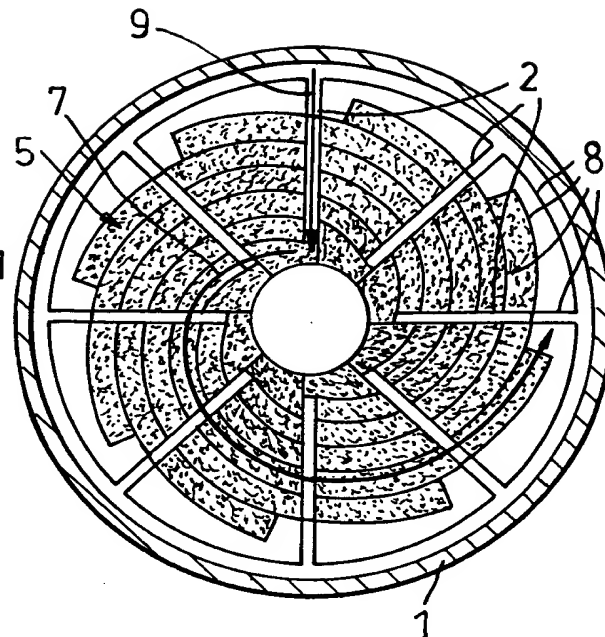
### TWO-STAGE AMMONIA CONVERTER



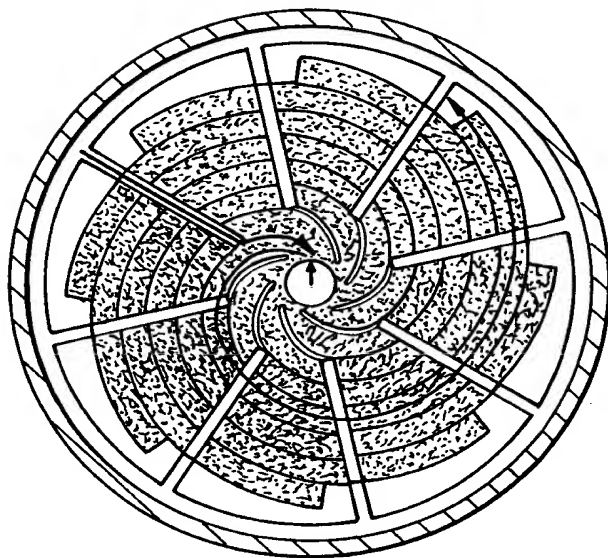
*Fig. 2*



*Fig. 3*



*Fig. 4*



*Fig. 5*

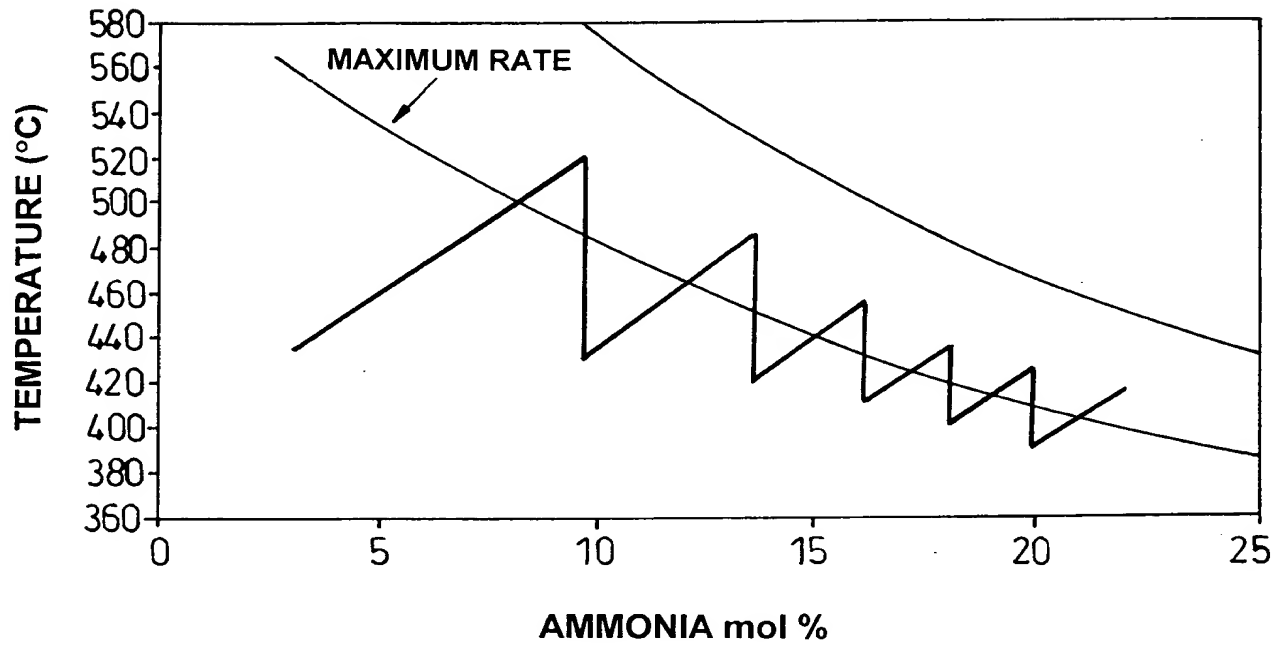


*Fig. 6*



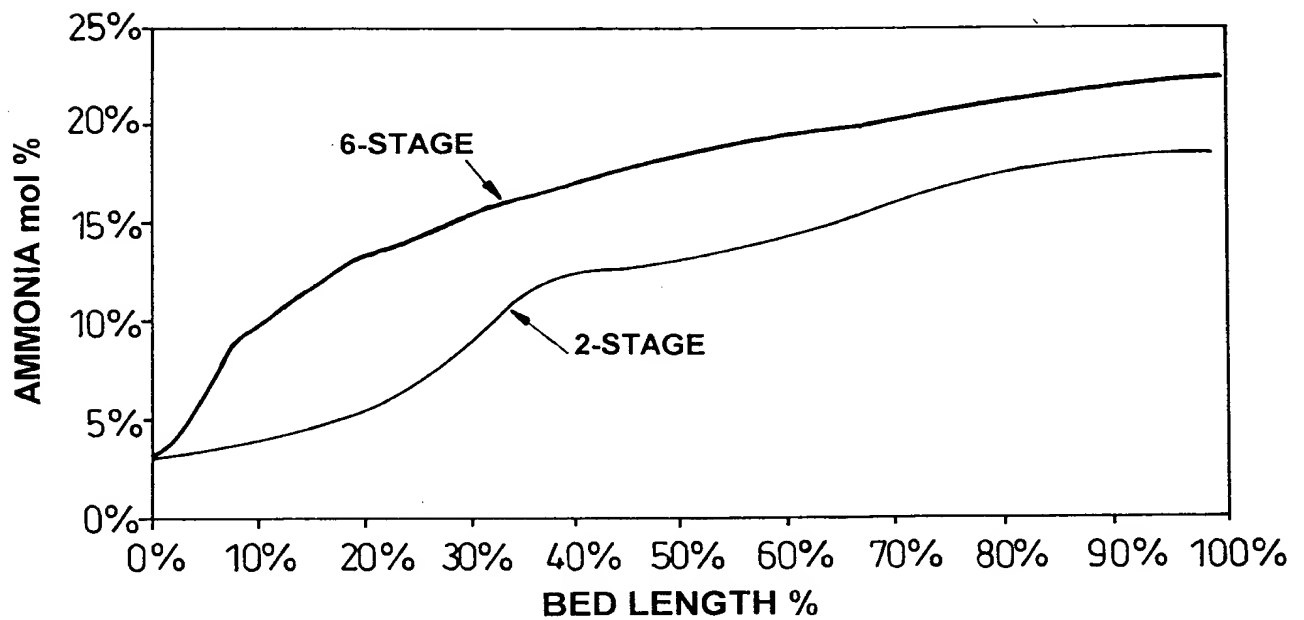
3/5

### SIX-STAGE AMMONIA CONVERTER

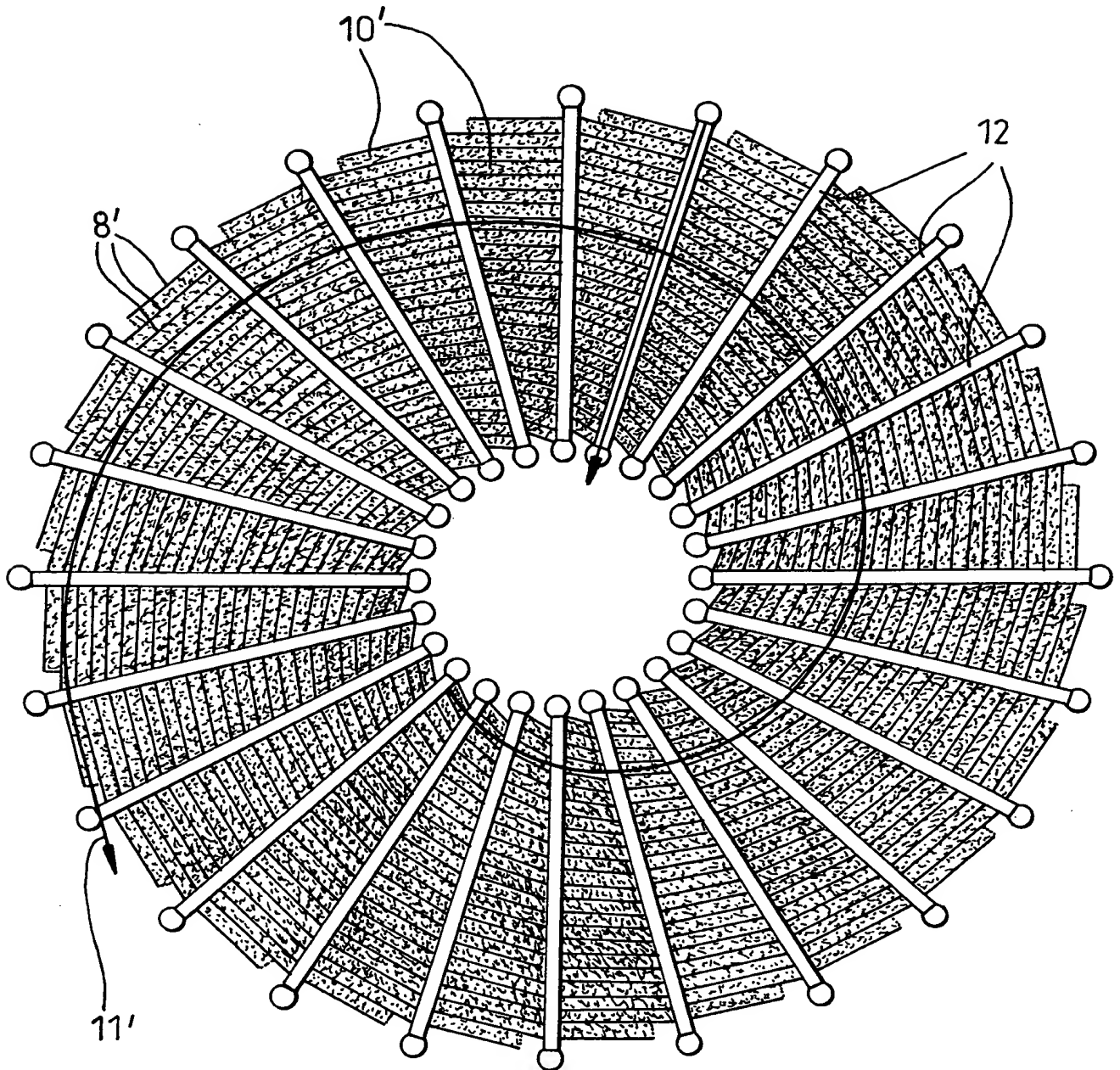


*Fig. 7*

### SIX-STAGE vs TWO-STAGE AMMONIA CONVERTER

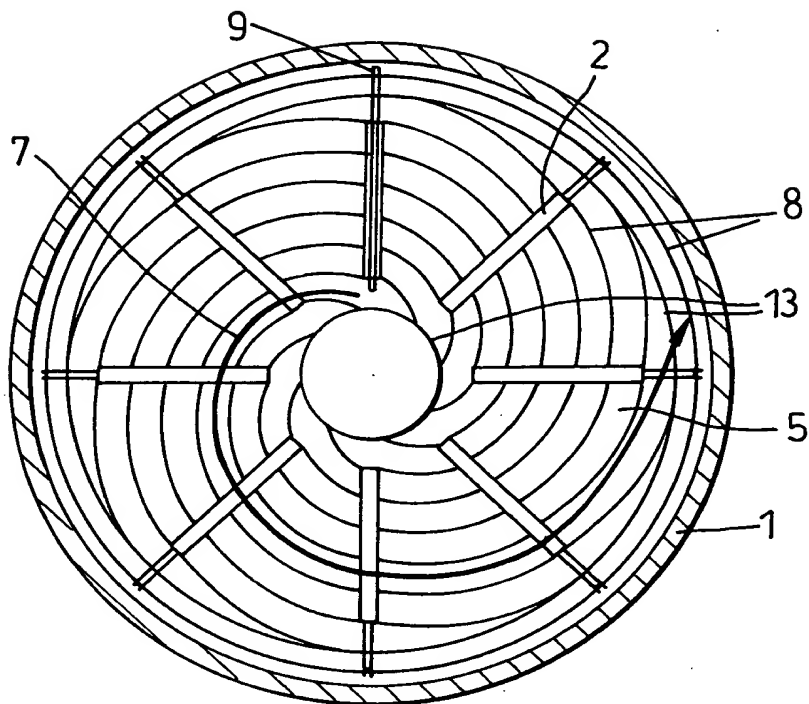


*Fig. 8*

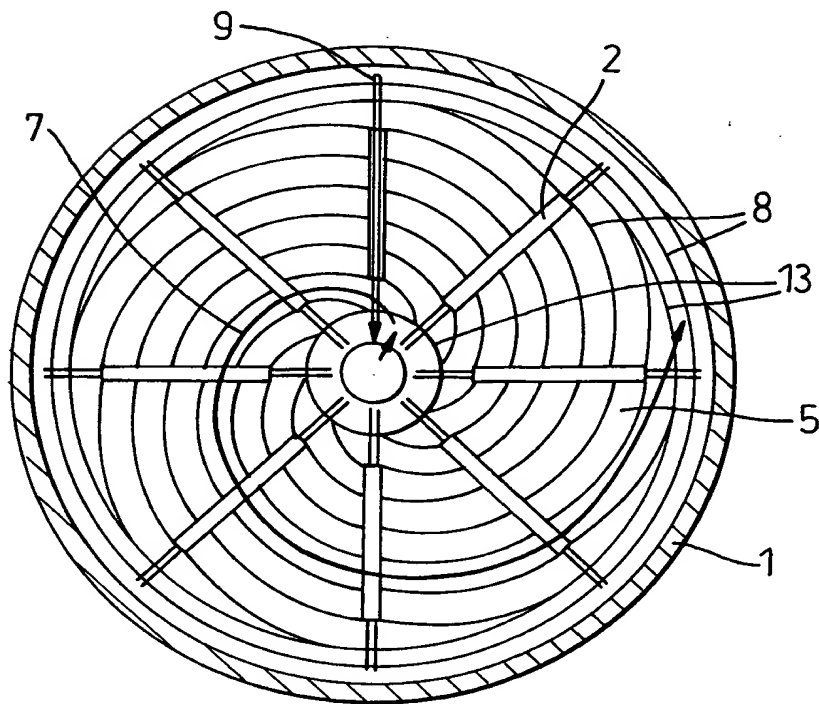


**Fig. 9**

5/5



**Fig. 10**



**Fig. 11**